

STRONG STEEL CONTRACTING & TRADING WLL



SSCT LUSAIL PROJECT
TEAM

Strong Steel Contracting & Trading WLL

Tel: +974 66908454 / 4446090653 P.O Box: 214041

Doha Qatar Email: gavril@ssct-qatar.com & info@ssct-qatar.com



PRE-QUALIFICATION

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MESSAGE FROM THE MANAGEMENT

Qatar has entered the new millennium with a remarkable transformation of its economic, infrastructural and social sectors led by the Charismatic Emir, H. H. SHK. Tamim Bin Khalifa Al-Thani with a vision that earned the Country economy a prominent position and a worldwide Reputation especially amongst the GCC countries, providing it with unique investment and development opportunities.

SSCT's confirmation it's commitment and dedication towards the on going development in the country, in all sectors especially in manufacturing and site erection of medium and light steel structures & medium and small storage and pressure & serge vessels and tanks.

Our vision, is inspired by our name: Strong Steel

Strong Steel is primarily engaged in the Construction field with emphases on steel fabrication and site installation of various types of steel structures in Qatar.

With our commitment towards the market and our on going effort to provide services in areas of need, we have added to our fabrication and erection activities, structural Design and details drafting activities, to enhance and assure the quality and accuracy in our works.

STRONG STEEL has currently embarked on developing its new fabrication shop in the industrial area with 5,000 square meters.

Managing Partner, Emilian Gavril



WHY STRONG STEEL CONTRACTING & TRADING

STRONG STEEL is a Local & Foreign private investment company with a mission and a future vision to support the local economy. As a team we stand to support the economy and meet the vision in development of state.

STRONG STEEL offers its clients:

- Superior products as a local manufacturer in the local market ,eliminating the difficulties encountered during cross borders transportations with following advantages.
- Clients and Consultants can assure themselves of the production process by monitoring all stages of fabrication such as :
 - ☐Raw materials inspection and approval before commencement of fabrication.
 - ☐Visual inspection.
 - ☐MPI test.
 - ☐Member destructive test.
 - ☐Inspection of Galvanizing thickness.
 - ☐Inspection of Painting.
 - ☐Follow up and confirmation of production schedule compliance.



MISSION & VISION

To be at the forefront in supporting the country's economy by providing world class services to the following sectors:

- ❖ **Design, Manufacturing, Surface Protection & Site Installation of Light & Medium Steel Structures**
- ❖ **Manufacturing & Site Installation of Small & Medium Storage Tanks, surge & Pressure Vessels and its components.**
- ❖ **Steel Structure Erection based on Clients design and manufactured product. The average erection capacity per month is within 200 tons, the weights varying upon the site requirements.**
- ❖ **Design (thru strategic Allies designer and manufacturer) and Install all type of cladding works:**
 - **Standing seam (Interfalz & Kalzip System) & Its miscellanies.**
 - **Regular sandwich panels and its miscellanies.**

COMPANY CERTIFICATIONS

SSCT REGISTRATION OFFICIAL DOCUMENTATION



وزارة الاقتصاد والتجارة
Ministry of Economy and Commerce

Registration and Commercial
Licenses Department

إدارة التسجيل
والتراخيص التجارية

شهادة حفظ اسم تجاري



تم الموافقة على حفظ الاسم التجاري مستورغ ستيل للمقاولات والتجارة لمدة 3 أيام من تاريخ 27/09/2017 إلى تاريخ 02/10/2017 لفهد سالم عبدالرحمن سالم النعيمي، رقم البطاقة الشخصية 27863401589. وفقا للبيانات التالية وبناء على ذلك تم إصدار هذه الشهادة بتاريخ 2017/09/27.

معلومات المنشأة

نوع المنشأة: شركة
الشكل القانوني: شركة ذات مسؤولية محدودة

شركة قابضة: لا

بيانات العلامة التجارية

العلامة التجارية محجوزة: لا

جنسية الشركة مالكة العلامة: جنسية

الأنشطة التجارية

الترتيب	رقم المجموعة	اسم المجموعة	رقم النشاط	اسم النشاط
	2000820	شركات المقاولات	2511513	اعمال التركيبات الحديدية
27		تجارة مواد البناء	4663007	التجارة في الحديد و الفولاذ و منتجاتهما



دولة قطر
وزارة الاقتصاد والتجارة



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Ministry of Economy and Commerce

Registration and Commercial
Licenses Department

إدارة التسجيل
والتراخيص التجارية

مستخرج بعض بيانات السجل التجاري



تاريخ الطباعة: 2017/10/02

رقم السجل التجاري: 104281
الاسم التجاري: ستورغ ستيل للمقاولات والتجارة
تاريخ انشاء السجل: 02/10/2017
الشكل القانوني: شركة ذات مسؤولية محدودة
حالة السجل: نشط
عدد القروع: 0

رقم التسجيل الضريبي: 104281
السمة التجارية: 02/10/2018
رأس المال: 350000
جنسية المنشأة: قطر

معلومات الاتصال

رقم الهاتف: 24277

أرقام الاتصال: +97466908454

الشركاء

الاسم	رقم الإثبات	رقم السجل	الجنسية	النسبة	الحالة
من دحل	26964200099		رومانيا	49	نشط
فهد سالم عبدالرحمن سالم النعيمي	27863401589		قطر	51	نشط

المدراء (المخولون بالتوقيع)

الاسم	رقم الإثبات	رقم السجل	الجنسية	الصفة (العلاقية)
من دحل	26964200099		رومانيا	صلاحيات كاملة ومطلقة - مدير



دولة قطر
وزارة الاقتصاد والتجارة

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رقم السجل: 104281

غرفة قطر
QATAR CHAMBER

تشهد غرفة تجارة و صناعة قطر بان المنشأة المذكورة اعلاه سجلت لدى
Qatar Chamber certifies that the above mentioned establishment has been registered



وزارة الاقتصاد والتجارة
Ministry of Economy and Commerce

Registration and Commercial
Licenses Department

إدارة التسجيل
والتراخيص التجارية

مستخرج بعض بيانات السجل التجاري

فهد سالم عبدالرحمن سالم النعيمي	27863401589	قطر	صلاحيات كاملة ومطلقة - مدير
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الأنشطة التجارية

الرقم	اسم النشاط	الرقم	اسم النشاط
2511513	اعمال التركيبات الحديدية	4663007	التجارة في الحديد و الفولاذ و منتجاتهما



دولة قطر
وزارة الاقتصاد والتجارة

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غرفة قطر
QATAR CHAMBER

تشهد غرفة تجارة و صناعة قطر بان المنشأة المذكورة اعلاه سجلت لدى
Qatar Chamber certifies that the above mentioned establishment has been registered

SSCT ISO 9001 /2015 CERTIFICATE


TCCPL
Certificate of Registration

This is to certify that

STRONG STEEL CONTRACTING AND TRADING W.L.L.
P.O. Box 214041 Doha, Qatar. | www.ssct-qatar.com

has been assessed and registered by TCCPL as conforming to the requirements of:

ISO 9001:2015
[Quality Management System]

The Quality Management System is applicable to:

- Fabrication, Welding, Surface Protection & Erection of Steel Structures.
- Manufacturing, Welding, Surface Protection and Installation of Surge Vessels, Pressure Vessels and Storage Tanks.

Certificate No: Q-02012162 | Certificate issue date: 20-12-2017 | Certificate valid till: 19-12-2020
1st Surveillance due before 19-12-2018 | 2nd Surveillance due before 19-12-2019


Managing Director





Accredited by **United Accreditation Foundation (UAF)** Full Member of IAF
3510, Colmar, Norfolk, VA 23509, United States of America (USA)
To check certification status: <http://uafaccreditation.org>

Trans Continental Certifications Pvt. Ltd.
www.tccpcertifications.com

Lack of fulfilment of conditions set up for the issuance of this certificate and timely completion of periodic surveillance audit may render this certificate invalid

For Verification of Certificate Validity visit: www.uafaccreditation.org / www.tccpcertifications.com or write at info@tccpcertifications.com
Certificate is the Property of TCCPL and shall be returned immediately when demanded




CERTIFICATE - CERTIFICAT - ZERTIFIKAT - CERTIFICATO

<div><div><div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div>WELDER QUALIFICATION TEST CERTIFICATE</div><div>As per AWS D1.1</div></div><div><div>SSCT</div><div>WLL</div></div></div></div></div>		
Welder's Name: N.RAMBABU		ID Number- W-124
Identification of WPS followed by welder during welder test		WPS/SMAW/FCAW-001,Rev:0
Date of test: 13.11.2017		Valid Until :12.05.2018
Variables	Record of Actual Values Used in Qualification	Qualification Range
Process/Type[Table 4.12,Item (1)]	FCAW- SemiAutomatic	FCAW- SemiAutomatic
Electrode(Single or Multiple)[Table 4.12 Item(7)]	Single	Single
Current/Polarity	DCEP	DCEP
Position[Table 4.12,Item (3)]	3G	F,H,V(Except CJP joints of T-Y-K)
Weld Progression[Table 4.12,Item (5)]	Uphill	Uphill
Backing (Yes or No)[Table 4.12,Item (6)]	Yes	With Backing
Base Metal Specification	S355 J2	S355 J2 or equivalent
Thickness: (Plate)		
Groove	12 mm	3 mm to 24 mm
Fillet	Tested with Groove	All Size
Thickness: (Pipe/ tube)		
Groove	NA	3 mm to 24 mm
Fillet	NA	All Size
Diameter: (Pipe/ tube)		
Groove	NA	NA
Fillet	NA	NA
Filler Metal[Table 4.12]		
Spec.No.	SFA 5.20	
Classification	E 71T-1	
F-No [Table 4.12, Item(2)]	F6	ALL F6 (WITH BACKING)
Gas/Flux Type(table 4.12)	N/A	
Other	Nil	
TEST RESULTS		
Visual Examination	Satisfactory	
Mechanical Examination:	Accepted-Report number - NA	
Radiography Examination:	Accepted-Report number - 11153	
Welding test witnessed by		
We Certify that the statements in this record are correct and the test coupons were prepared ,welded & tested in accordance with the requirements of AWS D1.1 : 2015		
For Aries Marine Co WLL		For Strong Steel Contracting & Trading Wll
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Welder's Name: CH V V RAMANAGA TRINADH		ID Number- W-102
Identification of WPS followed by welder during welder test		WPS/SMAW/FCAW-001,Rev:0
Date of test: 12.11.2017		Valid Until :11.05.2018
Variables	Record of Actual Values Used in Qualification	Qualification Range
Process/Type[Table 4.12,Item (1)]	FCAW- SemiAutomatic	FCAW- SemiAutomatic
Electrode(Single or Multiple)[Table 4.12 Item(7)]	Single	Single
Current/Polarity	DCEP	DCEP
Position[Table 4.12,Item (3)]	3G	F,H,V(Except CJP joints of T-Y-K)
Weld Progression[Table 4.12,Item (5)]	Uphill	Uphill
Backing (Yes or No)[Table 4.12,Item (6)]	Yes	With Backing
Base Metal Specification	S355 J2	S355 J2 or equivalent
Thickness: (Plate)		
Groove	12 mm	3 mm to 24 mm
Fillet	Tested with Groove	All Size
Thickness: (Pipe/ tube)		
Groove	NA	3 mm to 24 mm
Fillet	NA	All Size
Diameter: (Pipe/ tube)		
Groove	NA	NA
Fillet	NA	NA
Filler Metal[Table 4.12]		
Spec.No.	SFA 5.20	
Classification	E 71T-1	
F-No [Table 4.12, Item(2)]	F6	ALL F6 (WITH BACKING)
Gas/Flux Type(table 4.12)	N/A	
Other	Nil	
TEST RESULTS		
Visual Examination	Satisfactory	
Mechanical Examination:	Accepted-Report number - N/A	
Radiography Examination:	Accepted-Report number - 11148	
Welding test witnessed by		
We Certify that the statements in this record are correct and the test coupons were prepared ,welded & tested in accordance with the requirments of AWS D1.1 : 2015		
For Aries Marine Co WLL		For Strong Steel Contracting & Trading Wll
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Welder's Name: CH V V RAMANAGA TRINADH		ID Number- W-102
Identification of WPS followed by welder during welder test		WPS/SMAW/FCAW-001,Rev:0
Date of test: 12.11.2017		Valid Until :11.05.2018
Variables	Record of Actual Values Used in Qualification	Qualification Range
Process/Type[Table 4.12,Item (1)]	SMAW- Manual	SMAW- Manual
Electrode(Single or Multiple)[Table 4.12 Item(7)]	Single	Single
Current/Polarity	DCEP	DCEP
Position[Table 4.12,Item (3)]	3G	F,H,V(Except CJP joints of T-Y-K)
Weld Progression[Table 4.12,Item (5)]	Uphill	Uphill
Backing (Yes or No)[Table 4.12,Item (6)]	No	With or Without Backing
Base Metal Specification	S355 J2	S355 J2 or equivalent
Thickness: (Plate)		
Groove	4mm	3 mm to 20 mm
Fillet	Tested with Groove	All Size
Thickness: (Pipe/ tube)		
Groove	N/A	3 mm to 20 mm
Fillet	N/A	All Size
Diameter: (Pipe/ tube)		
Groove	N/A	N/A
Fillet	N/A	N/A
Filler Metal[Table 4.12]		
Spec.No.	SFA 5.1	
Classification	E 7018	
F-No [Table 4.12, Item(2)]	4	F1 to F4
Gas/Flux Type(table 4.12)	N/A	
Other	Nil	
TEST RESULTS		
Visual Examination	Satisfactory	
Mechanical Examination:	Accepted-Report number - NA	
Radiography Examination:	Accepted-Report number - 11148	
Welding test witnessed by		
We Certify that the statements in this record are correct and the test coupons were prepared ,welded & tested in accordance with the requirements of AWS D1.1 : 2015		
For Aries Marine Co WLL		For Strong Steel Contracting & Trading Wll
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SSCT WELDERS CERTIFICATES - 3G-SMAW+FCAW / ADW D1.1

WELDER QUALIFICATION TEST CERTIFICATE As per AWS D1.1		
Welder's Name: G. PARADESINAIDU	ID Number- W-110	
Identification of WPS followed by welder during welder test WPS/SMAW/FCAW-001,Rev:0		
Date of test: 12.11.2017	Valid Until : 11.05.2018	
Variables	Record of Actual Values Used in Qualification	Qualification Range
Process/Type[Table 4.12,Item (1)]	FCAW- SemiAutomatic	FCAW- SemiAutomatic
Electrode(Single or Multiple)[Table 4.12 Item(7)]	Single	Single
Current/Polarity	DCEP	DCEP
Position[Table 4.12,Item (3)]	3G	F,H,V(Except CJP joints of T-Y-K)
Weld Progression[Table 4.12,Item (5)]	Uphill	Uphill
Backing (Yes or No)[Table 4.12,Item (6)]	Yes	With Backing
Base Metal Specification	S355 J2	S355 J2 or equivalent
Thickness: (Plate)	12 mm	3 mm to 24 mm
Groove	Tested with Groove	All Size
Thickness: (Pipe/ tube)	NA	3 mm to 24 mm
Groove	NA	All Size
Thickness: (Pipe/ tube)	NA	NA
Groove	NA	NA
Filler Metal[Table 4.12]	SFA 5.20	ALL F6 (WITH BACKING)
Spec.No.	E 71T-1	
Classification	F6	
Gas/Flux Type(table 4.12)	N/A	
Other	Nil	
TEST RESULTS		
Visual Examination	Satisfactory	
Mechanical Examination:	Accepted-Report number -	
Radiography Examination:	Accepted-Report number - 11147	
Welding test witnessed by		
I Certify that the statements in this record are correct and the test coupons were prepared ,welded & tested in accordance with the requirements of AWS D1.1 : 2015		
For Aries Marine Co WLL	For Strong Steel Contracting & Trading WLL	
		

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WELDER QUALIFICATION TEST CERTIFICATE As per AWS D1.1		
Welder's Name: BEHERA ASHOK	ID Number- W-118	
Identification of WPS followed by welder during welder test WPS/SMAW/FCAW-001,Rev:0		
Date of test: 13.11.2017	Valid Until : 12.05.2018	
Variables	Record of Actual Values Used in Qualification	Qualification Range
Process/Type[Table 4.12,Item (1)]	FCAW- SemiAutomatic	FCAW- SemiAutomatic
Electrode(Single or Multiple)[Table 4.12 Item(7)]	Single	Single
Current/Polarity	DCEP	DCEP
Position[Table 4.12,Item (3)]	3G	F,H,V(Except CJP joints of T-Y-K)
Weld Progression[Table 4.12,Item (5)]	Uphill	Uphill
Backing (Yes or No)[Table 4.12,Item (6)]	Yes	With Backing
Base Metal Specification	S355 J2	S355 J2 or equivalent
Thickness: (Plate)	12 mm	3 mm to 24 mm
Groove	Tested with Groove	All Size
Thickness: (Pipe/ tube)	NA	3 mm to 24 mm
Groove	NA	All Size
Thickness: (Pipe/ tube)	NA	NA
Groove	NA	NA
Filler Metal[Table 4.12]	SFA 5.20	ALL F6 (WITH BACKING)
Spec.No.	E 71T-1	
Classification	F6	
Gas/Flux Type(table 4.12)	N/A	
Other	Nil	
TEST RESULTS		
Visual Examination	Satisfactory	
Mechanical Examination:	Accepted-Report number - NA	
Radiography Examination:	Accepted-Report number - 11151	
Welding test witnessed by		
I Certify that the statements in this record are correct and the test coupons were prepared ,welded & tested in accordance with the requirements of AWS D1.1 : 2015		
For Aries Marine Co WLL	For Strong Steel Contracting & Trading WLL	
		

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WELDER QUALIFICATION TEST CERTIFICATE As per AWS D1.1		
Welder's Name: RUNKU GANAPATHI RAO	ID Number- W-115	
Identification of WPS followed by welder during welder test WPS/SMAW/FCAW-001,Rev:0		
Date of test: 13.11.2017	Valid Until : 12.05.2018	
Variables	Record of Actual Values Used in Qualification	Qualification Range
Process/Type[Table 4.12,Item (1)]	SMAW- Manual	SMAW- Manual
Electrode(Single or Multiple)[Table 4.12 Item(7)]	Single	Single
Current/Polarity	DCEP	DCEP
Position[Table 4.12,Item (3)]	3G	F,H,V(Except CJP joints of T-Y-K)
Weld Progression[Table 4.12,Item (5)]	Uphill	Uphill
Backing (Yes or No)[Table 4.12,Item (6)]	No	With or Without Backing
Base Metal Specification	S355 J2	S355 J2 or equivalent
Thickness: (Plate)	4mm	3 mm to 20 mm
Groove	Tested with Groove	All Size
Thickness: (Pipe/ tube)	N/A	3 mm to 20 mm
Groove	N/A	All Size
Thickness: (Pipe/ tube)	N/A	N/A
Groove	N/A	N/A
Filler Metal[Table 4.12]	SFA 5.1	F1 to F4
Spec.No.	E 7018	
Classification	4	
Gas/Flux Type(table 4.12)	N/A	
Other	Nil	
TEST RESULTS		
Visual Examination	Satisfactory	
Mechanical Examination:	Accepted-Report number - NA	
Radiography Examination:	Accepted-Report number - 11152	
Welding test witnessed by		
I Certify that the statements in this record are correct and the test coupons were prepared ,welded & tested in accordance with the requirements of AWS D1.1 : 2015		
For Aries Marine Co WLL	For Strong Steel Contracting & Trading WLL	
		

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SSCT WELDERS CERTIFICATES - 3G-SMAW+FCAW / ADW D1.1


WELDER / OPERATOR QUALIFICATION CARD
NAME CH V V RAMANAGA TRINADH
COMPANY : Strong Steel Contracting & Trading Wll
ID No: W-102 **Place :** SSCT W **Issue Date :** 12.11.2017
Valid upto : 11.05.2018

We certify that the welder / operator has under-gone the required performance test and has met all the requirements of AWS D1.1
WPS Tested : WPS SMAW/FCAW-001,Rev:0
Test conducted by (SSCT)  **Witnessed by (ARIES MARINE Rep.)**

Qualification Details		
Process	SMAW-Manual	FCAW-SemiAutomatic
Base material P No.	S355J2 or equivalent	S355J2 or equivalent
Qualified thickness	Groove	3 to 20mm
	Fillet	Unlimited
AWS Electrode Class/ F NO.	F1 to F4	F6 (With backing)
Position	F.H.V(Ex.CJP joints T-Y-K)	F.H.V(Ex.CJP joints T-Y-K)
Backing- With/Without	with or Without	With
Progression	Up hill	Up hill
Current/Polarity	DCEP	DCEP
Test conducted by (SSCT)  by ARIES MARINE Rep.)		

WELDER / OPERATOR QUALIFICATION CARD
NAME G. PARADESINAIDU
COMPANY : Strong Steel Contracting & Trading Wll
ID No: W-110 **Place :** SSCT WORKSHOP **Issue Date :** 12.11.2017
Valid upto : 11.05.2018


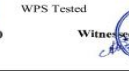
We certify that the welder / operator has under-gone the required performance test and has met all the requirements of AWS D1.1
WPS Tested : WPS SMAW/FCAW-001,Rev:0
Test conducted by (SSCT)  **Witnessed by (ARIES MARINE Rep.)**

Qualification Details		
Process	SMAW-Manual	FCAW-SemiAutomatic
Base material P No.	S355J2 or equivalent	S355J2 or equivalent
Qualified thickness	Groove	3 to 20mm
	Fillet	Unlimited
AWS Electrode Class/ F NO.	F1 to F4	F6 (With backing)
Position	F.H.V(Ex.CJP joints T-Y-K)	F.H.V(Ex.CJP joints T-Y-K)
Backing- With/Without	with or Without	With
Progression	Up hill	Up hill
Current/Polarity	DCEP	DCEP
Test conducted by (SSCT)  by ARIES MARINE Rep.)		

WELDER / OPERATOR QUALIFICATION CARD
NAME RUNKU GANAPATHI RAO
COMPANY : Strong Steel Contracting & Trading Wll
ID No: W-115 **Place :** SSCT WORKSHOP **Issue Date :** 13.11.2017
Valid upto : 12.05.2018

We certify that the welder / operator has under-gone the required performance test and has met all the requirements of AWS D1.1
WPS Tested : WPS SMAW/FCAW-001,Rev:0
Test conducted by (SSCT)  **Witnessed by (ARIES MARINE Rep.)**

Qualification Details		
Process	SMAW-Manual	FCAW-SemiAutomatic
Base material P No.	S355J2 or equivalent	S355J2 or equivalent
Qualified thickness	Groove	3 to 20mm
	Fillet	Unlimited
AWS Electrode Class/ F NO.	F1 to F4	F6 (With backing)
Position	F.H.V(Ex.CJP joints T-Y-K)	F.H.V(Ex.CJP joints T-Y-K)
Backing- With/Without	with or Without	With
Progression	Up hill	Up hill
Current/Polarity	DCEP	DCEP
Test conducted by (SSCT)  by ARIES MARINE Rep.)		





WELDER / OPERATOR QUALIFICATION CARD
NAME BEHERA ASHOK
COMPANY : Strong Steel Contracting & Trading Wll
ID No: W-118 **Place :** SSCT WORKSHOP **Issue Date :** 13.11.2017
Valid upto : 12.05.2018

We certify that the welder / operator has under-gone the required performance test and has met all the requirements of AWS D1.1
WPS Tested : WPS SMAW/FCAW-001,Rev:0
Test conducted by (SSCT)  **Witnessed by (ARIES MARINE Rep.)**

Qualification Details		
Process	SMAW-Manual	FCAW-SemiAutomatic
Base material P No.	S355J2 or equivalent	S355J2 or equivalent
Qualified thickness	Groove	3 to 20mm
	Fillet	Unlimited
AWS Electrode Class/ F NO.	F1 to F4	F6 (With backing)
Position	F.H.V(Ex.CJP joints T-Y-K)	F.H.V(Ex.CJP joints T-Y-K)
Backing- With/Without	with or Without	With
Progression	Up hill	Up hill
Current/Polarity	DCEP	DCEP
Test conducted by (SSCT)  by ARIES MARINE Rep.)		

WELDER / OPERATOR QUALIFICATION CARD
NAME N.RAMBABU
COMPANY : Strong Steel Contracting & Trading Wll
ID No: W-124 **Place :** SSCT WORKSHOP **Issue Date :** 13.11.2017
Valid upto : 12.05.2018

We certify that the welder / operator has under-gone the required performance test and has met all the requirements of AWS D1.1
WPS Tested : WPS SMAW/FCAW-001,Rev:0
Test conducted by (SSCT)  **Witnessed by (ARIES MARINE Rep.)**

Qualification Details		
Process	SMAW-Manual	FCAW-SemiAutomatic
Base material P No.	S355J2 or equivalent	S355J2 or equivalent
Qualified thickness	Groove	3 to 20mm
	Fillet	Unlimited
AWS Electrode Class/ F NO.	F1 to F4	F6 (With backing)
Position	F.H.V(Ex.CJP joints T-Y-K)	F.H.V(Ex.CJP joints T-Y-K)
Backing- With/Without	with or Without	With
Progression	Up hill	Up hill
Current/Polarity	DCEP	DCEP
Test conducted by (SSCT)  by ARIES MARINE Rep.)		

WELDER QUALIFICATION TEST CERTIFICATE		
As per AWS D1.1		
Welder's Name: BEHERA ASHOK ID Number- W-118		
Identification of WPS followed by welder during welder test WPS/SMAW/FCAW-001,Rev:0		
Date of test: 13.11.2017	Valid Until: 12.05.2018	
Variables	Record of Actual Values Used in Qualification	Qualification Range
Process/Type[Table 4.12,Item (1)]	SMAW- Manual	SMAW- Manual
Electrode(Single or Multiple)[Table 4.12 Item(7)]	Single	Single
Current/Polarity	DCEP	DCEP
Position[Table 4.12,Item (3)]	3G	F.H.V(Except CJP joints of T-Y-K)
Weld Progression[Table 4.12,Item (5)]	Uphill	Uphill
Backing (Yes or No)[Table 4.12,Item (6)]	No	With or Without Backing
Base Metal Specification	S355 J2	S355 J2 or equivalent
Thickness: (Plate)	4mm	3 mm to 20 mm
Groove	Tested with Groove	All Size
Fillet	N/A	3 mm to 20 mm
Thickness: (Pipe/ tube)	N/A	All Size
Groove	N/A	N/A
Fillet	N/A	N/A
Diameter: (Pipe/ tube)	N/A	N/A
Groove	N/A	N/A
Fillet	N/A	N/A
Filler Metal[Table 4.12]	SFA 5.1	
Spec.No.	E 7018	
Classification	4	F1 to F4
F-No.[Table 4.12, Item(2)]	N/A	
Gas/Flux Type(table 4.12)	Nil	
Other		
TEST RESULTS		
Visual Examination	Satisfactory	
Mechanical Examination:	Accepted-Report number - NA	
Radiography Examination:	Accepted-Report number - 11151	
Welding test witnessed by		
We Certify that the statements in this record are correct and the test coupons were prepared ,welded & tested in accordance with the requirements of AWS D1.1 : 2015		
For Aries Marine Co WLL		For Strong Steel Contracting & Trading Wll
 C.R. No. : 50883		 C.R. 104281 Doha . Qatar
* See reverse for the validity status of this document		

COMPANY RESOURCES

SSCT workforce consists of steel structure, pressure & surge vessels and storage tanks fabricators, erectors and EN / AWS D1.1 certified welders.

PERSONNEL:

<u>S.n.</u>	<u>Description</u>	<u>Nos</u>
1	Management	2
2	Site Engineers	1
3	Structural designer	1
4	Draftsman / detailer (Tekla)	2
5	Supervisor	2
6	Foremen	3
7	Quality Assurance Engineer	2
8	Structural Fabricators / Erectors	26
9	FCAW / SMAW / TIG Welders	10
10	Structural fitters / Erectors	10
11	Helper	As per requirement

TOOLS & EQUIPMENTS

<u>Description</u>	<u>Qty</u>	<u>Remarks</u>
Stud Welding Machine	1	500 amps.
FCAW/SMAW &TIG Welding Machines	6	Essab 500 amps.
Grinding machine	20	Metabo 9"
Magnetic drilling machine	4	Metabo
Iron Maker (Hydraulic Punching / Shearing Machine)	1	60 tons capacity
Bent saw cutting machine	2	400 mm vice capacity
Airless Painting Machine	1	By subcontracting
Hydraulic Forklift 3 Ton Capacity	1	By subcontracting
Hydraulic Forklift 3 Ton Capacity	1	By subcontracting
42 seats bus	1	By subcontracting

SSCT MANAGEMENT PROJECTS MANAGED & COMPLETED

Sn	Project	Description	Position	Duration
1	GTC 153 – Duchan (blackCat)	Piping & Pipe rack	W/shop Manager	2009
2	Qatar Gas Ras Lafan (BlackCat)	Design fabrication and installation of various stores & Hangars	W/shop Manager	2010
3	HBK contracting Car parking (HBK)	Design, fabrication and installation	HBK SF Coordinator	2010
4	Halul Water Storage Tanks (Archirodon)	Design, Fabrication and Installation	HBK SF Coordinator	2011
5	Mushereb Phase 2 steel structure (HBK)	Design, Fabrication & Installation	HBK SF Coordinator	2011
6	QOC – Smash tennis Court (HBK)	Design, Fabrication & Installation	HBK SF Coordinator	2012
7	Qatar Gas stores (Simplex Infra)	Design, Fabrication & Installation of various stores	HBK SF Coordinator	2012
8	Mushereb Phase 3	Fabrication/installation of drainage dusting system (Al Futtaim)	HBK SF Coordinator	2013
9	Clorine refinery Messaied (Protec Energy)	SS chemical storage tanks (Protec Energy)	HBK SF Coordinator	2013
10	Zubara New Zoo Park (Medgulf)	Design, fabrication / erection of steel buildings	Operations Manager	2014
11	Kia showroom & garage (Al Attiyed Motors)	Design, fabrication / erection of steel buildings	Operations Manager	2014/2015
12	Gasal –Ras Lafan, Steel buildings (Medgulf)	Design, fabrication / erection of steel buildings	Operations Manager	2015
13	Chevrolet Showroom (Medgulf)	Design, fabrication / erection of steel buildings	Operations Manager	2015/2016
14	Metro Mochup shelter (QDVC)	Design, fabrication / erection of steel buildings	Operations Manager	2015/2016
15	Metro main entrances (4 nos) (IMAR)	Design, fabrication / erection of steel buildings	Operations Manager	2016-2017
16	Lusail cooling system pipe lines (Al Balagh)	Saddle supports and piper rack (fabrication & Installation)	Operations Manager	2016-2017
17	Airport (SIX CONSTRUCT)	Various curved roof buildings	Operations Manager	2017
18	Wakrah Stadium (Six construct)	Fabrication & Erection of roof stadium secondary structures	Operations Manager	2017

REFERENCES :

On-going Projects By Strong Steel Contracting & Trading Wll

A.

- **Client** : **United Development Company**
- **Main Contractor** : **CRC Dorra Group**
- **Subcontractor** : **Maeg Construction SPA Italy.**
- **Project** : **Lusail Vendome Mall**
- **Scopes of works** : **Site preassembly, welding & erection**
- **Standards** : **AWS D1.1 & EN norms.**

ON-GOING PROJECT REFERENCE PICTURES

SSCT Lusail Project



Build-up sections fit-up for site welding

SSCT TEAM - LUSAIL PROJECT ERECTION TEAM



SSCT TEAM - LUSAIL PROJECT BRACINGS INSTALLATION



LUSAIL ALIGNED DOME'S PURLINS



SSCT TEAM STRUCTURES ERECTION

LUSAIL SKYLIGHTS MAIN CURVED SECTION OVERVIEW



LUSAIL CURVED CHORDS TYPICAL JOINTS

SSCT TEAM AT LUSAIL SITE



VENDOME MALL - SSCT TEAM - DECEMBER 2017



SSCT TEAM - VENDOME MALL DOM'S BRACINGS INSTALATION AND STRUCTURE ALIGNMENT - DEC 2017



SSCT TEAM VENDOME MALL STEEL STRUCTURE RIGGING - DEC 2017



SSCT TEAM VENDOME MALL MATERIALS OFFLOADING AND SEGREGATION - DEC 2017



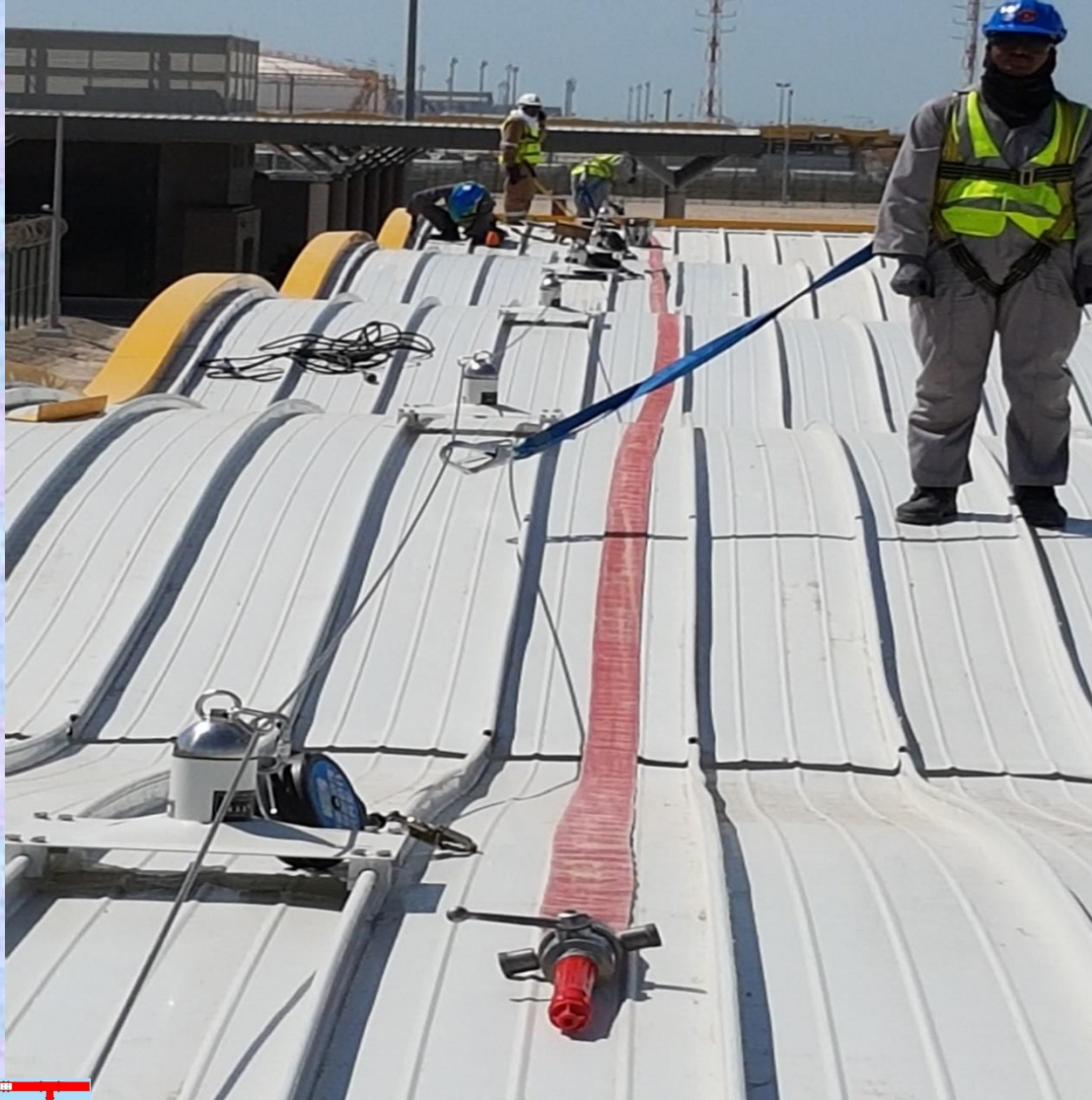
SSCT EXPERIENCE AND CAPABILITIES

HOME CENTRE CAR PARKING STEEL STRUCTURES



SSCT MANAGEMENT EXPERIENCED PROJECTS

INTERFALZ STANDING SEAM SYSTEM AND ITS ACCESSORIES INSTALLATION



STANDING SEAM SYSTEM AND LIFE LINE INSTALLATION
BASED ON APL DESIGN

CLADDING & FACADES / FASCIA INSTALLATION BASED ON APL DESIGN



STEEL STRUCTURE FOR CAR PARKING

OVERHEAD CRANE GANTRIES BASED ON
MANUFACTURER DESIGN



DECKING SHEET INSTALLATION ND SHEAR STUD WELDING

COMPANY ACTIVITIES



FORMING, PREASSEMBLING, WELDING AND SITE INSTALLATION OF SMALL & MEDIUM STORAGE TANKS

